

METRIC SIZE DRILLS

With

Decimal Inch Equivalent

Diameter		Diameter		Diameter		Diameter	
mm	Inch	mm	Inch	mm	Inch	mm	Inch
0.35	.0138	2.15	.0846	4.90	.1929	7.90	.3110
0.40	.0158	2.20	.0866	5.00	.1968	8.00	.3150
0.45	.0177	2.25	.0886	5.10	.2008	8.10	.3189
0.50	.0197	2.30	.0906	5.20	.2047	8.20	.3228
0.55	.0217	2.35	.0925	5.25	.2067	8.25	.3248
0.60	.0236	2.40	.0945	5.30	.2087	8.30	.3268
0.65	.0256	2.45	.0965	5.40	.2126	8.40	.3307
0.70	.0276	2.50	.0984	5.50	.2165	8.50	.3346
0.75	.0295	2.60	.1024	5.60	.2205	8.60	.3386
0.80	.0315	2.70	.1063	5.70	.2244	8.70	.3425
0.85	.0335	2.75	.1083	5.75	.2264	8.75	.3445
0.90	.0354	2.80	.1102	5.80	.2283	8.80	.3465
0.95	.0374	2.90	.1142	5.90	.2323	8.90	.3504
1.00	.0394	3.00	.1181	6.00	.2362	9.00	.3543
1.05	.0413	3.10	.1220	6.10	.2402	9.10	.3583
1.10	.0433	3.20	.1260	6.20	.2441	9.20	.3622
1.15	.0453	3.25	.1280	6.25	.2461	9.25	.3642
1.20	.0472	3.30	.1299	6.30	.2480	9.30	.3661
1.25	.0492	3.40	.1339	6.40	.2520	9.40	.3701
1.30	.0512	3.50	.1378	6.50	.2559	9.50	.3740
1.35	.0531	3.60	.1417	6.60	.2598	9.60	.3780
1.40	.0551	3.70	.1457	6.70	.2638	9.70	.3819
1.45	.0571	3.75	.1476	6.75	.2657	9.75	.3839
1.50	.0591	3.80	.1496	6.80	.2677	9.80	.3858
1.55	.0610	3.90	.1535	6.90	.2717	9.90	.3898
1.60	.0630	4.00	.1575	7.00	.2756	10.00	.3937
1.65	.0650	4.10	.1614	7.10	.2795	10.50	.4134
1.70	.0669	4.20	.1654	7.20	.2835	11.00	.4331
1.75	.0689	4.25	.1673	7.25	.2854	11.50	.4528
1.80	.0709	4.30	.1693	7.30	.2874	12.00	.4724
1.85	.0728	4.40	.1739	7.40	.2913	12.50	.4921
1.90	.0748	4.50	.1772	7.50	.2953	13.00	.5118
1.95	.0768	4.60	.1811	7.60	.2992	13.50	.5314
2.00	.0787	4.70	.1850	7.70	.3031	14.00	.5511
2.05	.0807	4.75	.1870	7.75	.3051	14.50	.5708
2.10	.0827	4.80	.1890	7.80	.3071	15.00	.5905